

Value Engineering Your Electrical Wiring System

Institute of Integrated Electrical Engineers

"NEE AT 40: A JOURNEY OF SERVICE FOR EXCELLENCE"

November 25, 2015



QUESTIONING AS ONE OF INNOVATIVE BEHAVIOR (HARVARD BUSINESS SCHOOL)...



Do you want to save up to 50 % of your electrical wiring cost without compromising Safety & Reliability?

PRESENTATION OUTLINE



1. CURRENT CHALLENGES IN ELECTRICAL CABLE INSTALLATION FOR CONDUIT WIRING METHOD

2. PD VALUE ENGINEERING SOLUTION:

METAL-CLAD CABLES (TYPE MC CABLE)

- CHARACTERISTICS OF METAL-CLAD CABLES
- ADVANTAGES OF MC CABLES
- COST BENEFITS OF MC CABLES
- INSTALLATION METHODS AND ITS ACCESSORIES

PRESENTATION OUTLINE



3. OTHER NEW PRODUCTS OFFERINGS & VALUE ENG'G SOLUTIONS:

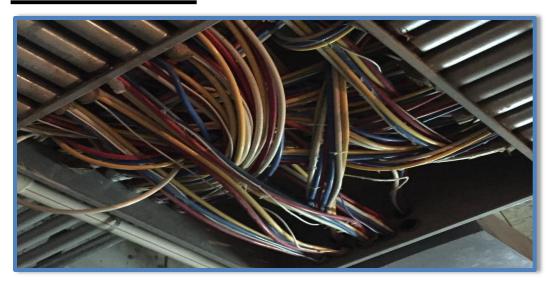
- ALUMINUM BUILDING WIRE (ALUMILITE 8000 SERIES)
- FIRE-RATED CABLES
- LOW-SMOKE HALOGEN FREE CABLES
- VERSADUCT BUSWAY
- SOLAR CABLES
- MEDIUM & HIGH-VOLTAGE POWER CABLES
- SPACE AERIAL CABLES (SAC)

4. PHELPS DODGE TOTAL ENGINNERING SOLUTION "PD ENGAGE – ENGINEERING ADVANTAGE)

CURRENT CHALLENGES IN ELECTRICAL WIRING INSTALLATION FOR CONDUIT WIRING





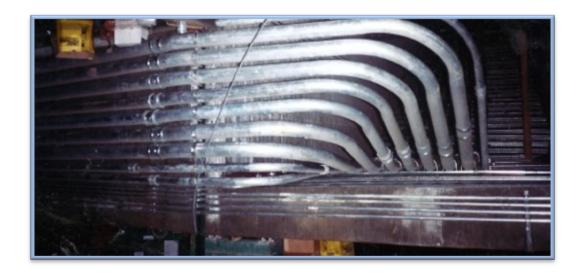


Cable congestion on pull boxes & need to use pull boxes for routes with 4x 90 bends



Overbending of cable on pull boxes





Limited flexibility & requires bigger space for conduit bends



Occupies bigger installation space and requires more storage space





Improper cable grouping & installation



Cable damage during cable pulling and installation





Requires longer installation time



Resulting to higher cost of installation for Conduit wiring





WHY DO WE HAVE TO USE CONDUITS?

CONDUIT



CABLE TRAY

ARE THERE
ALTERNATIVE
WIRING
METHODS FOR
CONDUITS &
CABLE TRAY?

THE GOOD NEWS --THESE CHALLENGES ARE OPPORTUNITIES TO INNOVATE & INTRODUCE



PD VALUE ENGINEERING SOLUTION

METAL CLAD CABLE (TYPE MC CABLE)





CONDUIT



CABLE TRAY



METAL CLAD CABLES

VALUE ENGINEERING

SOLUTION

TECHNICAL DEFINITION OF TYPE MC CABLE



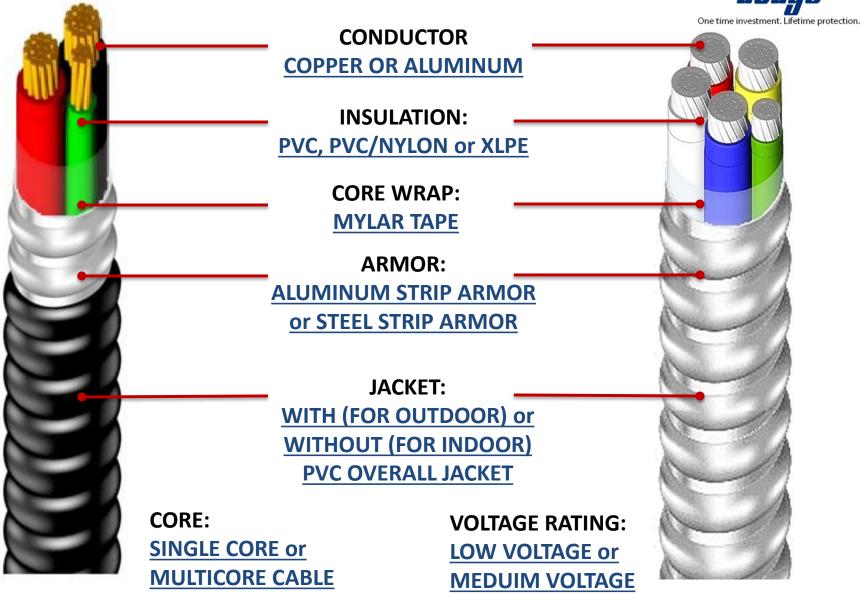


(NEC 330/PEC 3.30)

A factory assembly of insulated circuit conductors, enclosed in an armor of interlocking metal type.

MC CABLE CONSTRUCTION







With our MC Cables. easy does it is an understatement.

Electrical installations don't have to be a tedious, and time-consuming task.

Trust only Phelps Dodge Metal-Clad (MC) Cables, and you'll know how simple your life can be.

- · One-step installation.
- · Highly flexible, allows more bends
- · Less space requirements
- · Faster job turns at a lower cost











- ✓ MC Cable can be either Copper or Aluminum
- √ Clean-looking / No need to paint over
- √ High flexibility compared to conduits
- ✓ Less space requirements by up to 30% versus conduits
- ✓ Eliminates need for pull boxes
- ✓ Faster installation time by as much as 30% versus conduit installation
- ✓ Cabling costs reduced by up to 50% versus conventional wiring method*
- √Corrosion, rodent and termite resistant

*for copper cable in IMC conduits versus aluminum MC cable



One-time investment. Lifetime protection.

Tel: (02) 813-2529; (02) 893-4989 • Fax: (02) 812-0798 Email: customercare@phelpsdodge.com.ph Website: www.phelpsdodge.com.ph

METAL-CLAD CABLES

- Available for both Copper and Aluminum Conductors

- With or without PVC Overall Jacket
- Single Core and Multi-core Cables
- Low voltage and Medium voltage

Specifications and **Special Features**

- Easy to install: All-in-one factory assembled prefab cable, which results in reduced installation time up to 30%
- · Strong, lightweight, and corrosion-resistant aluminum alloy armor protects conductors from damage during installation
- · Rodent and termite resistant due to its aluminum
- · Overall flexibility not available with a conduit
- Not limited to four of 90° bend rule, which eliminates the need for pull boxes
- Aesthetically clean-looking installed appearance: no need to paint
- Factory-tested Engineered Product
- · Can be direct buried, used in wet locations. or encased in concrete*
- Eliminates the need for expensive tools such as pipe cutter, threader, and bender due to its built-in Al strip armoring

*for PVC Jacketed Phelps Dodge MC Cable



One-time investment. Lifetime protection.

Installation Parameters

Bending radius

· Minimum bending radius for interlocked armor: 7 x diameter of metallic sheath

- · Unless otherwise provided, cables shall be supported and secured horizontally and vertically at intervals not exceeding 1.8m (6 ft.)
- Support types
 - ✓ Strut

 - √ Laid and strapped down to joists or trusses
 - √ Cable Tray

Applications

Without lacket

- · For service entrance and feeders
- · For power lighting and signal circuits
- Indoors
- · Where exposed or concealed
- · In cable tray
- · In dry locations and embedded plaster finish on brick or other masonry except in damp or wet conditions

With Overall PVC Jacket

- Outdoors
- · In wet locations
- Direct burial
- · Encased in concrete

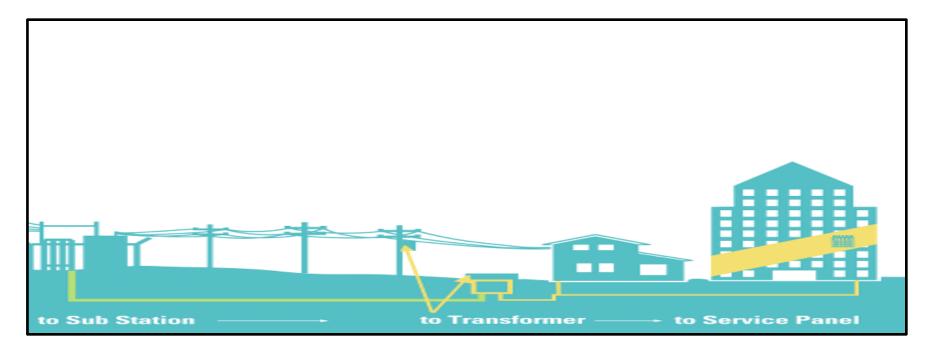
Head 2/F, BCS Prime Bldg. Office 2297 Pasong Tamo Ext., Makati City Tel 813-2529 • Fax 812-0798

Manufacturing Luisita Industrial Park, San Miguel, Tarlac City Tel (045) 985-1089 to 91 • Fax (045) 985-0076



APPLICATIONS PERMITTED IN ACCORDANCE TO PEC/NEC

For <u>services</u>, <u>feeders</u> and <u>branch circuits</u>
 18 AWG (0.8 mm²) – 2000 kcmil (1000 mm²) for copper
 12 AWG (3.5 mm²) – 2000 kcmil (1000 mm²) for aluminum special alloy



APPLICATIONS PERMITTED IN ACCORDANCE TO PEC/NEC



• For power, lighting, control and signal circuits



<u>Direct burial application</u> and <u>concrete embedding</u>







For <u>cable tray</u> and <u>raceway</u> applications





For applications both for <u>dry/wet locations</u>, <u>indoor/outdoor and exposed/concealed locations</u>







 An <u>ALL-IN-ONE FACTORY ASSEMBLED</u>, <u>FACTORY</u> TESTED PREFAB CABLE



Armor made up of <u>STRONG</u>, <u>LIGHTWEIGHT</u>, <u>DURABLE</u>
 <u>AND CORROSION</u>, <u>RODENT AND TERMITE RESISTANT</u>

 ALUMINUM ALLOY







 Possesses <u>HIGH FLEXIBILITY</u> and is <u>NOT LIMITED TO</u>
 FOUR (4) OF 90° BEND RULE for pull boxes and conduits





Meets or exceeds requirements of NEC, PEC and several cable standards



NEC 330 Metal Clad Cables



UL 1569 Standard for Safety - Metal Clad Cables



PEC 3.30 Metal Clad Cables



Reduced installation steps by 30% to 50%

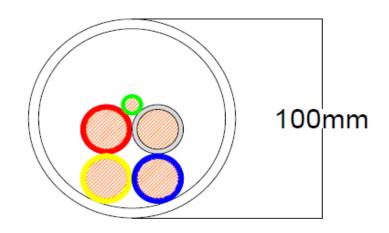
Conduit		Cable Tray		Type MC Cable		
1.	Conduit Support Installation	 1. 2. 	Cable tray support installation Cable tray installation	1.	MC Cable support installation	
3.4.5.	Conduit bending Conduit installation Sheaves & Lead wire threading Cable Pulling	3.4.5.	Sheaves &Lead wire Threading Cable Pulling Fastening Cable	 3. 4. 	Cable sheaves & Lead wire Threading Pulling of MC Cable Clamping of MC Cable	
6. 7.	Cable Terminations Testing	6.7.	Terminating Cable Testing	5.6.	Terminating MC Cable Testing	

Faster installation due to simplified process.

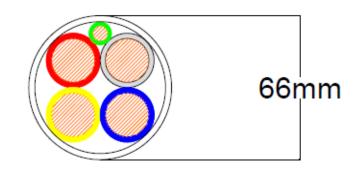
Metal clad cable reduces risk of damage due to cable pulling.



SAVES SPACE



VS.



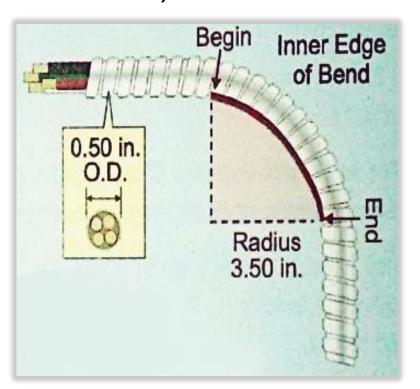
Copper Cable in 3 $\frac{1}{2}$ " Conduit (4x1C -500MCM + 1G 2AWG)

MC Copper Cable (4C -500MCM + 1G 2AWG)

SAVES SPACE from 20-30 % vs conduit



 Takes up <u>lesser bending space (10-20 %)</u> as compared to conduit installation (6 x IMC diameter)



Bending radius required by the code should be <u>7 times</u> the diameter of the cable.



 Less susceptible for pilferage for metal clad cables of aluminum conductors





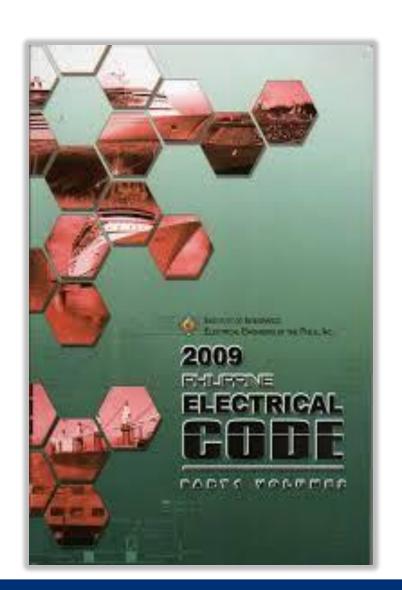
Aesthetically clean looking, no need to paint.





AMPACITY OF MC CABLE





The ampacity of type MC cables is the same as that of conductors arranged in raceways and conduits.

Stated in PEC Section 3.10.1.15/ Table 3.10.1.16 (Allowable Ampacities of Insulated Conductors Rated 0 through 2000 Volts Not More than Three-Current Carrying Conductor in Raceway, Cable or Earth).

AMPACITY OF MC CABLE



COPPER

ALUMINUM

Conductor Size	2-C + G AN 3-C +G Wet & Dry	4-C + G (Derated) Wet & Dry	Conductor Size	2-C + G AN 3-C +G Wet & Dry	4-C + G (Derated) Wet & Dry
3.5mm ²	25	20	6AWG	50	40
5.5 mm ²	30	24	4AWG	65	52
8.0mm ²	50	40	2AWG	90	72
14mm²	65	52	1AWG	100	80
22mm²	85	68	1/0AWG	120	96
30mm²	110	88	2/0AWG	135	108
38mm²		100	3/0AWG	155	124
	125		4/0AWG	180	144
50mm ²	145	116	250MCM	205	164
60mm ²	160	128	300MCM	230	184
80mm²	195	156	350MCM	250	200
100mm ²	220	175	400MCM	270	216
125mm²	225	180	500MCM	310	248
150mm²	280	224	600MCM	340	272
200mm²	330	264	700MCM	375	300
250mm²	375	300	750MCM	385	308
200	0.0	333	800MCM	445	356

AMPACITY OF MC CABLE



CONVERSION OF COPPER TO ALUMINUM WIRE SIZES

ALUMINUM
6 AWG
4 AWG
2 AWG
1 AWG
1/0 AWG
2/0 AWG
3/0 AWG
4/0 AWG
250 MCM
300 MCM
350 MCM
400 MCM
500 MCM
600 MCM
700 MCM
750 MCM
1000 MCM
1250 MCM

EQUIVALENT AL CONDUCTOR SIZE- TWO AWG SIZES BIGGER



1. Hanging the Support System

Type MC cable shall be **supported and secured at interval not exceeding 1.8 m (6 ft)**, vs. 3 m (10 ft) required for conduits. **Types of Support:**

a) Strut and trapeze



b) Cable tray



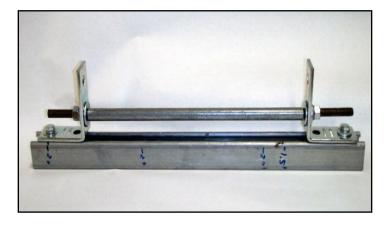
c) Straps and clamps





2. Installing Rollers and Sheaves

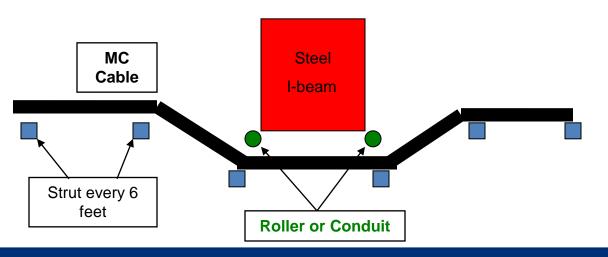






Single Wheel

1/2" conduit, 1/2" threaded rod, strut angles and hardware



MC was going to go over steel Ibeam or thru if possible, suggested to drop just under beam for less stress and pull on MC. May have to put a roller or conduit at beam to protect MC



3. Pulling MC Cables





Pulling Basket

4. Preparing MC Cables

Tools for cable cutting:







Rotary Cutter

Motorized Cutter

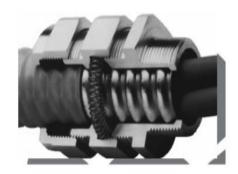
Hacksaw



5. Terminating MC Cables





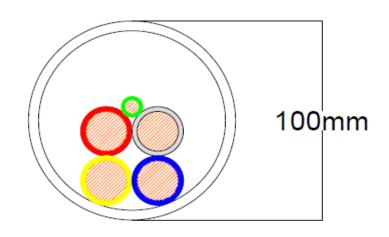


MC Cable Fittings

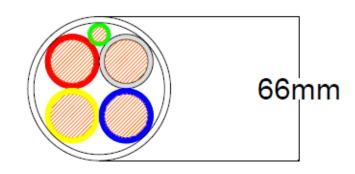




COST COMPARISON



VS.



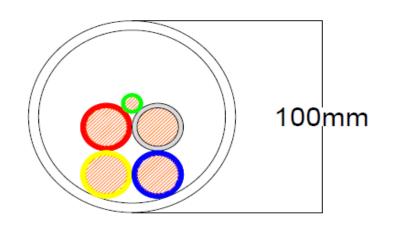
Copper Cable in 3 $\frac{1}{2}$ " Conduit (4x1C -500MCM + 1G 2AWG)

MC Copper Cable (4C -500MCM + 1G 2AWG)

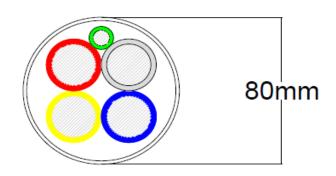
Up to 19% SAVINGS
BY USING MC COPPER CABLE



COST COMPARISON



VS.



Copper Cable in 3 $\frac{1}{2}$ " Conduit (4x1C -500MCM + 1G 2AWG)

MC Aluminum Cable (4C -750MCM + 1G 1/0AWG)

Up to 46% SAVINGS
BY USING MC ALUMINUM CABLE



SAVINGS ON MC CABLES



CONDUIT

METAL CLAD CABLE

Metal clad cables are **ECONOMIC AND COST-EFFICIENT.**



MC CABLE IMPACT TESTING









Metal clad cable able to withstand impact without losing performance



IMPACT TESTING (FREE FALL)









Metal clad cable able to withstand impact without losing performance



MECHANICAL TESTING









Metal clad cable able to withstand damage from dynamic load without losing performance



HIGH VOLTAGE TESTING







Metal clad cable remain functional even after mechanical testing as subjected to high voltage test.



BUILDING TYPE APPLICATIONS

- Stadiums
- Schools
- High Rise Building
- Hotels
- Malls
- Casino
- Office
- Industrial
- Plants
- Warehouses













GENERAL CABLE PROJECT REFERENCES time investment. Lifetime protection.





World Trade Center



Cleveland Football



Trump Hotel



Palisades Center Mall



Boeing Building



Phoenix Children Hospital



Courtesy of:



OTHER NEW PRODUCTS



PD ALUMILITE (ALUMINUM 8000 SERIES)





PD ALUMILITE



COPPER



PD ALUMILITE

	COPPER	ALUMINUM	
Conductor	COMPRESS Stranded Copper Conductor	COMPACT Stranded AA 8000 Series Al. Conductor	
Insulation	Lead Free PVC Insulation (THHN/THWN-2)	Lead Free PVC Insulation (THHN/THWN-2)	
Jacket	Abrasion Resistant Nylon Jacket	Abrasion Resistant Nylon Jacket	

For sizes 6AWG (14mm²) & bigger.



ADVANTAGES OF PDP ALUMINUM BUILDING WIRES

- 1. It is **COST EFFECTIVE** versus copper.
- 2. It is <u>LIGHTER</u> it takes <u>ONE KILOGRAM OF</u>
 <u>ALUMINUM</u> to equal the current carrying capacity of TWO KILOGRAMS OF COPPER.
- 3. It is **SAFE and RELIABLE** as copper and it is widely used in **USA and Canada** since **1987**.
- 4. Insulation is made of <u>HIGH TEMPERATURE</u>
 <u>LEAD-FREE INSULATION TYPE THHN/THWN-2</u>



























SM ARENA

SM AURA PREMIER



EASTWOOD MALL





BASELINE RESIDENCES (Cebu)

CITYSCAPE TOWER CONDOMINIUM 2 (Cebu)

FILINVEST ALABANG BUILDING

FILINVEST PLAZA E

SOLAR CABLES



SOLAR CABLES

EXZHELLENT® SOLAR



ZZ-F [PV1-F] 1 8 kV DC - 0 4/1 kV AC

APPLICATIONS:

CONSTRUCTION:



Exzhellent® Solar ZZ-F (PV1-F) cables are designed to withstand the demanding environmental conditions that arise in any fixed, mobile, roof or architecturally integrated photovoltaic installation.

Not recommended for installation underground, whether in counduit or directly buried.

Exzhellent* Solar guarantees the maximum efficiency in the energy transmission throughout the full service life of your installation.

1. Conductor:

Tinned copper Class 5 for mobile installation I-FI

2. Insulation:

Halogen-free cross-linked elastomer [Z]

3. Jacket-

Halogen-free cross-linked elastomer [Z]

STANDARDS:

TOV 2 Pfg 1169/08.2007 LITE C 32, 502

VOILTAGE:

1.8 kV DC = 0.6/1 kV AC

FEATURES:



























APPROVALS.







PDP VALUE ENGINEERING RECOMMENDATIONS FOR SOLAR CABLES

- ✓ Use of <u>ALUMINUM CONDUCTORS</u> for <u>low voltage (LV) AC cables</u> instead of copper conductors
- ✓ Use of <u>ALUMINUM CONDUCTORS</u> for <u>medium voltage cables</u> up to 13.8 kV
- ✓ Use of <u>TUV COMPLIANT SOLAR PV WIRES</u> (4 mm² -10 mm²)
- ✓ Use of ACSR with <u>ALUMINUM CLAD STEEL</u> (corrosion resistant)
- ✓ COPPER for control and instrumentation cables

INSTALLATION TYPE





ex //relient clickconnect

MC4 type • Amps 48A DC • contact resistance <1m Ω • -40 °C to 105 °C • IP68 • 2.5 to 10 mm² cross-sections Customised cable lengths



Connection between photovoltaic modules and panels

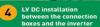
ex.20 ellent S LAR ZZ-F (PV1-F)
1.8 kV DC - 0.6/1 kV AC



between panels and connection boxes

ex.20/relient Sill LAR ZZ-F (PV1-F)
1.8 kV DC - 0.6/1 kV AC





energy NV-K FME 1.8 kV DC - 0.6/1 kV AC

HARMOHNY XZ1 AL (S) 1.8 kV DC - 0.6/1 kV AC





energy NV-K FIC 0.6/1 kV AC

HARMOHNY XZ1 AL (S) 0.6/1 kV AC



6 MV instalations

MV XLPE or EPR insulated cables



7 Overhead lines

ACSR bare overhead conductors

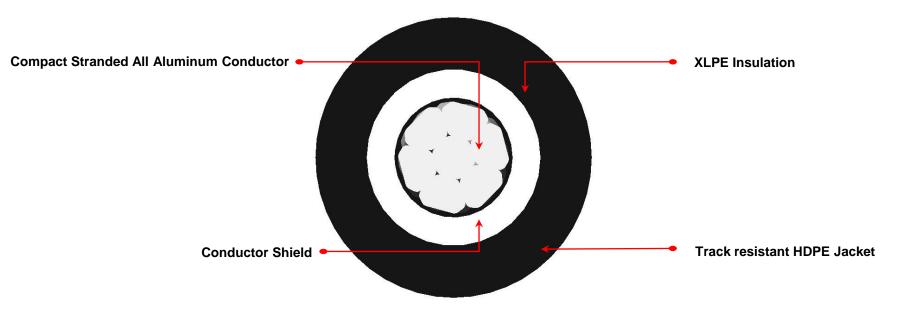
SPACE AERIAL CABLE SYSTEM (SAC)



SPACE AERIAL CABLES (SAC)







ADVANTAGES OF SPACE AERIAL CABLES



√ Reduced operating costs

 Less intervention on the network and reduced costs of corrective and preventive maintenance

✓ Safety and security

- Presence of insulation provides better protection
- Reduces risk of accidents on operating personnel and nearby people and living animals

✓ Reliability

 Longer life span, lower power losses and higher reliability compared to bare conductors

ENVIRONMENTAL IMPACT







Conventional Net

Spacer Cable Sistem

APPLICATIONS OF SPACE AERIAL CABLES



- ✓ In areas of difficult access
- ✓ Lines of large spans
- ✓ Areas of high interference of birds
- ✓ In places with high trees
- ✓ In areas of vegetation preserved by law
- ✓ In areas with narrow streets





UL-LISTED LAN CABLES CATEGORY 5/5E AND CATEGORY 6

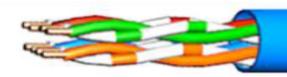


CATEGORY 5E LAN CABLES



DATA CABLE (CATEGORY 5E)

CMX/CMR LAN Cable for Horizontal and Vertical Wiring





APPLICATION	
Suitable for both voice and high speed data applications	COMPLIANCES
in Local Area Networks	- AS/NZS 3080:2003 (Cat 5e)
1	- ISO/IEC 11901 Ed.2 (Cat 5e)
- 10 Base-T (IEEE 802.3)	- ANSI/TIA 568-C.2 (Cat 5e)
- 100 Base-T (IEEE 802.5)	- AS/CA S008:2010
- 4/16 Mbps Token Ring (IEEE 802.5)	- UL Verified (Cat 5e)
- 52/155 Mbps ATM	- UL Listed Type CMX
- 100 VG-AnyLAN	- UL Listed Type CMR
- 100 Mbps TP-PMD (ANSI X3T9.5)	CONDUCTOR
- 1000 Base-T (Gigabit Ethernet)	- Plain Annealed Copper Wire (24 AWG)
 Broadband and baseband analogue video 	INSULATION
- Digital video	- High Speed Data Grade Polyolefin
1	- Pair 1 - White/Blue & Blue
1	- Pair 2 - White/Orange & Orange
1	- Pair 3 - White/Green & Green
1	- Pair 4 - White/Brown & Brown
1	SHEATH
Environmental Performance	- Flame Retardant PVC
Installation Temperature -10°C to 40°C	- Qualified to be used as riser cable
Operating Temperature -20°C to 60°C	- Cable printed with metre marking

TECHNICAL SPECIFICATIONS							
	NOMINAL OVERALL DIA. (mm)	CONDUCTOR		APPROX.	MINIMUM	STANDARD	
NUMBER		Number of Pairs	Number & Diameter of Wires (No./mm)	MASS (kg/km)	BENDING RADIUS (mm)	PACKING REELEX BOX	
24170xxx	4.9	4	1/0.51	29	20	305m	

xxx = 021 for Blue xxx = 096 for Grey xxx = 199 for White Other colours available on request





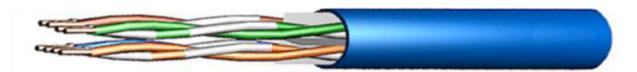


CATEGORY 6E LAN CABLES



DATA CABLE (CATEGORY 6)

CMX/CMR LAN Cable for Horizontal and Vertical Wiring





	COMPLIANCES			
Guitable for high speed date applications for Local Area Networks	- AS/NZS 3080:2013 (Cat 6)			
	- ISO/IEC 11801 Ed.2 (Cat 6)			
10 Base-T (IEEE 802.3)	- ANSI/TIA 568-C.2 (Cat 6)			
Broadbank and baseband analog video	- AS/CA S008:2010			
155 Mbps / 1.2 Gbps ATM	- UL Listed Type CMX			
IEEE 802.3af DTE Power (PoE)	- UL Listed Type CMR			
100 Base-TX	- UL Verified Cat 6			
1000 Base-T (Gigabit Ethernet)	CONSTRUCTION			
Digital Video	 Round cable, cross web design 			
	CONDUCTOR			
	- Plain Annealed Copper Wire (24 AWG)			
	INSULATION			
	- High Speed Data Grade Polyolefin			
	- Pair 1 - White/Blue & Blue			
	- Pair 2 - White/Orange & Orange			
	- Pair 3 - White/Green & Green			
	- Pair 4 - White/Brown & Brown			
	'- Core Diameter = 1.00mm Nom			
	SHEATH			
nvironmental Performance	- Flame Retardant PVC			
nstallation and Operating Temperature -20°C to 60°C	- Cable printed with metre marking.			

TECHNICAL SPECIFICATIONS						
ITEM NUMBER	NOMINAL OVERALL DIA. (mm)	Number of Pairs	Number & Diameter of Wires (No./mm)	APPROX. MASS (kg/km)	MINIMUM BENDING RADIUS (mm)	STANDARD PACKING REELEX BOX
24143021	6	4	1/0.53	41	24	305m









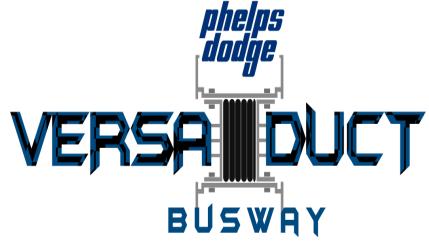
BUSWAY SYSTEM





PD VERSADUCT BUSWAY





COPPER

Rated Current: 250A up to 5000A

ALUMINUM

Rated Current: 250A up to 4000A

ADVANTAGES OF BUS DUCT SYSTEMS



- 1. Compact and lesser space requirement
- 2. Fast and easy to install compared to
- 3. Lower installation costs
- 4. Easy to design and to maintain
- 5. Flexible for future expansion
- 6. No power pilferage a major power utility concern
- 7. More saleable floor area for property developers



VERSADUCT CERTIFICATIONS









 UL and KEMA certified for both copper and aluminum bus duct systems

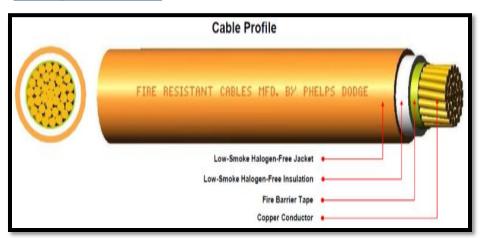
FIRE-RATED CABLES



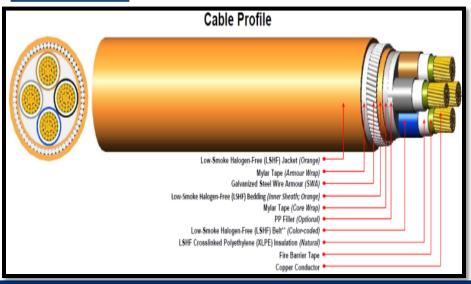
FIRE-RATED CABLES

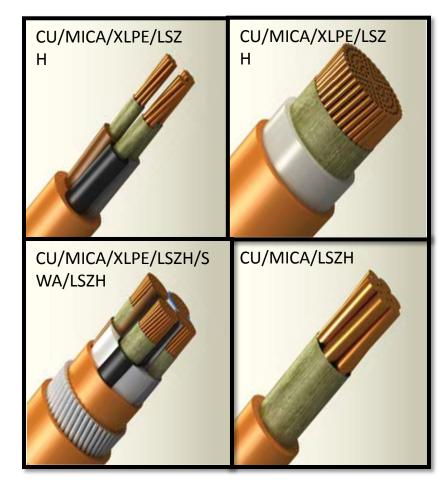


Single Core



Multicore











The Philippine Arena

Solaire Resort and Casino



- Waltermart Tanauan
- Abenson Inc.
- Posh Properties
 Development Corporation
- Echo Electrical Supply Corporation
- Vicsal Development Corporation
- Willimson Inc.
- Willin Sales Inc.





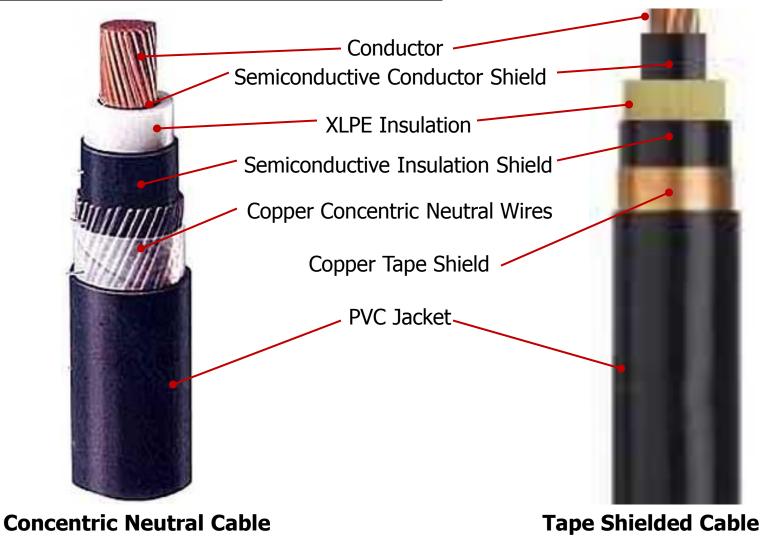
PDP's Certification for Fire Rated Cables

MEDIUM VOLTAGE POWER CABLE UP TO 35KV





MEDIUM VOLTAGE CABLES



HIGH-VOLTAGE CABLES (69KV UP TO 230KV)



HIGH VOLTAGE CABLES (69 KV UP TO 230 KV)



Termination of High-Voltage Power Cables





Testing & Commissioning







PROJECT REFERENCES



Nasulo Geothermal Power Plant (115kV)

Navotas Power Barge Project (115kV)

















PD ENGAGE (TOTAL ENGINEERING ADVANTAGE)



One time investment. Lifetime protection.



ADVANTAGE OF PD ENGAGE

PD ENGAGE offers a ONE STOP SOLUTION to cable and wiring needs of every industry.



✓ Supply of carefully chosen electrical supply and accessories



- ✓ Intensive seminar and on-site pre-installation training
- ✓ Plant tours and visits to PDP facilities



- ✓ Cable and electrical system design
- ✓ Help on customers for their installation services.





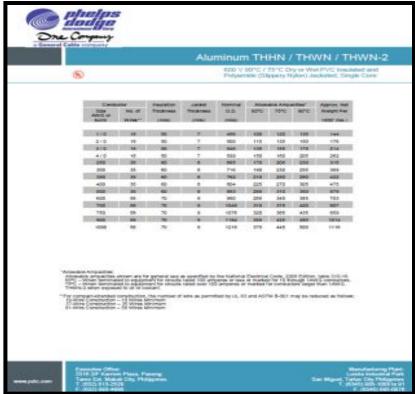
- ✓ Regular site audit
- ✓ Technical visits
- Thermal scanning.



PD ENGAGE PROGRAMS

- Value Engineering Design and Product Presentation
- 2. Technical Assistance in the Evaluation and Study of New Product Solutions







PD ENGAGE PROGRAMS

- 3. Technical Presentations / Seminars
- 4. Onsite Pre-installation Trainings for Contractors







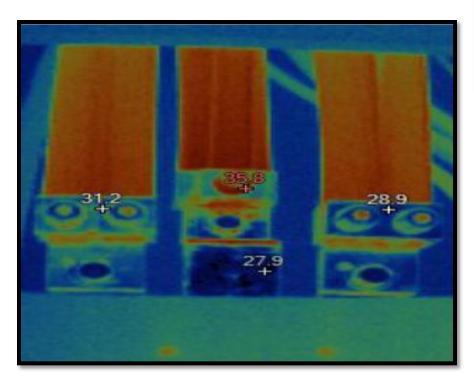






PD ENGAGE PROGRAMS

- 5. Technical Visits
- 6. Site Audit & Inspections
- 7. Thermal Scanning Services









PDP MANUFACTURING PLANT



For inquiries AND FURTHER INFORMATION, PLEASE VISIT OUR BOOTH OR contact us at (02) 813 2529 or at customercare@phelpsdodge.com.ph.

THANK YOU!

FOR INQUIRIES AND FURTHER INFORMATION, PLEASE VISIT OUR BOOTH OR CONTACT US AT (02) 813 2529 OR AT CUSTOMERCARE@PHELPSDODGE.COM.PH.

THANK YOU!

